

# BeastPower Motorsports, Inc.

## Installation Instructions



### **BeastPower Brackets**

- Designed to fit: 1996-2003 BMW 5-series (e39), including the M5
- Tools required:
  - o 2 x 13mm wrenches
  - o Grease or aerosol lubricant
- Parts included:
  - o 2 x BeastPower Brackets (both sides are identical)
  - o 2 x Metric socket head screws, Steel grade 12.9, 8mm x 1.25 x 25mm
  - o 2 x Metric flange nuts serrated, Steel grade 10.9, 8mm x 1.25
  - o 2 x Metric flat washers, Steel grade 10.9, 8mm



Thank you for purchasing a BeastPower Motorsports product! Please read these instructions in their entirety before starting the installation. It is very important that you follow these instructions in the order that they are written. Please make sure you have the right tools and skills to perform this installation. If at anytime you have any questions, please don't hesitate to contact us.

### **STEP 1**

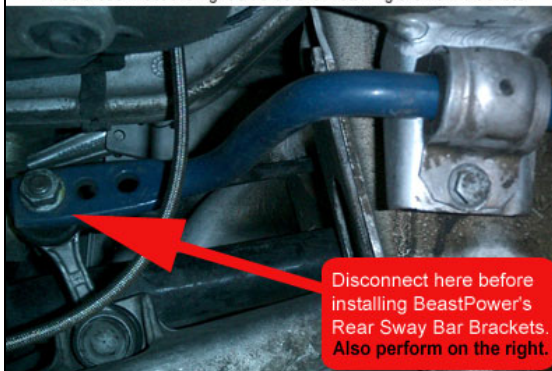
- ⇒ Using two 13mm wrenches, unbolt and remove the original rear sway bar brackets from both sides of the sub-frame mounting points. Leave the bushings on the rear sway bar. It is a good idea to lubricate the bushings using a grease or aerosol lubricant.

### **STEP 2**

- ⇒ Disconnect both sides of the rear sway bar from the suspension swing supports. It is very important to disconnect both sides of the rear sway bar before installing the BeastPower Brackets. The BeastPower Brackets fit very tightly onto the sub-frame mounting points. Do not force the BeastPower Brackets into place without disconnecting the rear sway bar.

#### **LEFT SWING SUPPORT & STOCK BRACKET**

Also disconnect the right side before installing the new brackets



### **STEP 3**

- ⇒ Center the BeastPower Brackets in front of the sub-frame mounting points. Slide the BeastPower Brackets partially onto the bushings with the upper lip being inserted into the upper slot on the sub-frame mounting points. Once the upper lip has been inserted, rotate the BeastPower Brackets down onto the bushings, and then secure both BeastPower Brackets to the sub-frame mounting points with the supplied nuts, bolts and washers. The washer should be used on the side with the nut.

### **STEP 4**

- ⇒ Reconnect both sides of the rear sway bar to the suspension swing supports. Check that all parts are secured in place.

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